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Cut-Off Saw Kickbacks occur when the blade on the saw pinches or stalls in the material you are cutting. The force of the blade causes the saw to be thrown out of the cut and, in some cases, back at the operator. Knowing how to safely use your cut-off saw you can take on the toughest cuts with confidence by avoiding kickbacks and being more productive.

1. Let Your Saw Do The Work Applying too much pressure when cutting can cause the segments on your blade to wear faster than normal. If the width of the segments is smaller than the width of the steel core then the blade has a greater chance to pinch in the material you are cutting increasing the chance of a kickback.
2. Don't Use A Worn Out Or Broken Blade If you notice chips, cracks, or missing segments on your blade, remove that blade from your saw immediately and dispose of it. These faults are very dangerous and can potentially lead to a kickback situation. Make sure you have the right blade for your cutting situation by following the 5 Steps When Selecting Your Diamond Blade Top Blade: Worn Segments... Bottom Blade: New Segments
3. Properly Support The Material The cut needs to remain open during the entire cutting process to avoid a pinch. Support both sides of the material so it does not shift and pinch or bind the wheel. Use a wedge if necessary to keep the material open. Be sure you are cutting on a level surface. If you are cutting pipe, cut 90 degrees around the pipe, roll over and repeat the process until the pipe is fully cut. When cutting in a trench, support the bottom of the pipe with bricks or wood blocks or a lanyard with a tie to an excavator or another machine to support. Illustration from STIHL TS 410, 420 Instruction Manual, Page 13. Copyright Andreas Stihl AG
4. Have A Safe Cutting Stance And Firm Grip Secure good footing and balance during the entire cut. Position the machine so your body is clear of cutting attachments and never stand over the material or bend over the machine. Lock your left elbow when operating. Firmly grip with both hands. Be sure your thumbs are wrapped around the handles. Always cut with two hands. Place your left hand on the front handle and right hand on the rear handle and throttle trigger. When reentering the cut, do not turn the wheel at an angle or push the wheel into the cut or a pinch could occur.
5. Cut With The Lower Quadrant Of The Blade Always cut with the bottom (lower) quadrant of a blade because in a pinch situation the saw will pull away from you. Never cut with the top (upper) quadrant of the blade. Never adjust the wheel guard past the stop. Always introduce the cutting wheel with extreme caution into the cut, without twisting or pushing. Illustration from STIHL TS 410, 420 Instruction Manual, Page 13. Copyright Andreas Stihl AG

We offer year-round training options customized to fit your needs. Improve productivity and feel safer when cutting by scheduling in-depth training for your company or crews. Published on Apr 21, 2020

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Training requirments Advanced driving Crane operations Lift trucks Lifting operations Earthmoving plant Construction plant Scaffolding Construction site safety Health and safety ISO standards Dangerous goods Tools & powertools Angle grinders Boilermaking techniques Cut-off saws Electric tools Hand tools Portable power tools Workshop safety Landscaping tools Download HRETD's pre- and post-operational cut off saw / pipe cutter checklist. This power tool safety course is designed for both novice and experienced operators who may be required to use a cut-off saw to safely cut PVC and HDPE pipes during the course of their duties in the working environment. Upon successful completion of the training programme, learners will be aware of the hazards of using a power tool, do the right things to protect themselves, know how to react if an accident should occur and use common sense and planning to prevent virtually any power tool accident from taking place. Entry requirements Grade 7 certificate (basic Maths and English literacy) or equivalent qualification. For any queries regarding the requirements and conditions of cut-off saw training, contact our skills development advisor for more information. Course content We discuss the relevant legislation regarding pipe cutting with a cut-off saw as outlined in the Occupational Health and Safety Act 85 of 1993. Main components and structure Safety precautions when operating rotary saws We outline safety precautions regarding the operator, the cut-off machine and the use of the cut-off machine. Operational maintenance of handheld circular saws We discuss maintenance, repair and storing the cut-off machine, mounting an abrasive wheel, refuelling, checking the sparkplug, air filters and adjusting the carburettor. Assessment methods We conduct a formative theoretical assessment at the beginning of the course to gauge the learner's initial understanding (novices only). At the end of the training, a summative theoretical and practical application assessment is conducted, to find if the learner is competent; if not, additional developmental areas are identified and suggested. Free Stihl Cut Off Saw Instruction Manual Users Manuals PDF Download



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